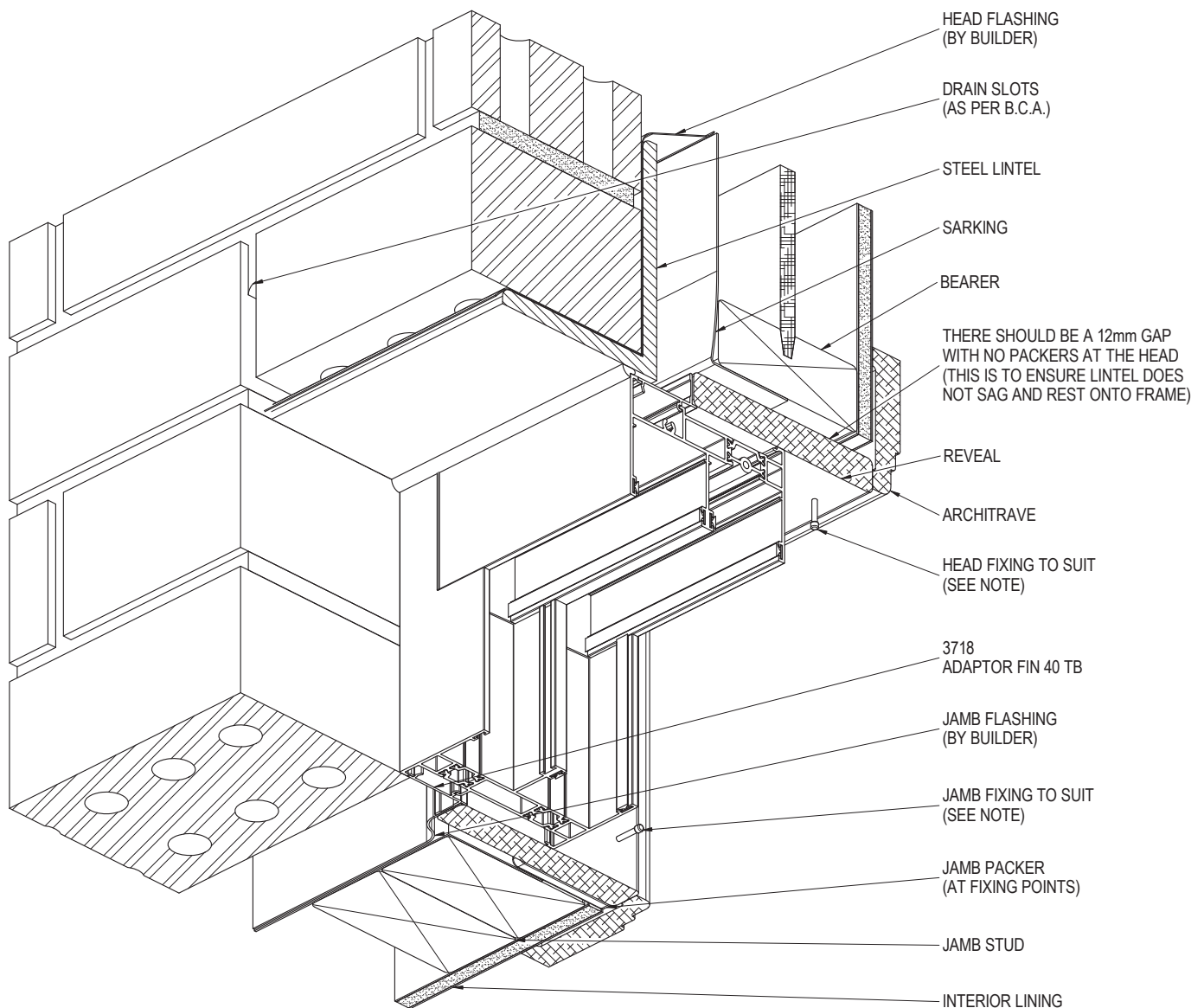


Signature Sliding Window TB (100mm, 150mm)

Installation Details

BRICK VENEER CONSTRUCTION - HEAD & JAMB DETAIL



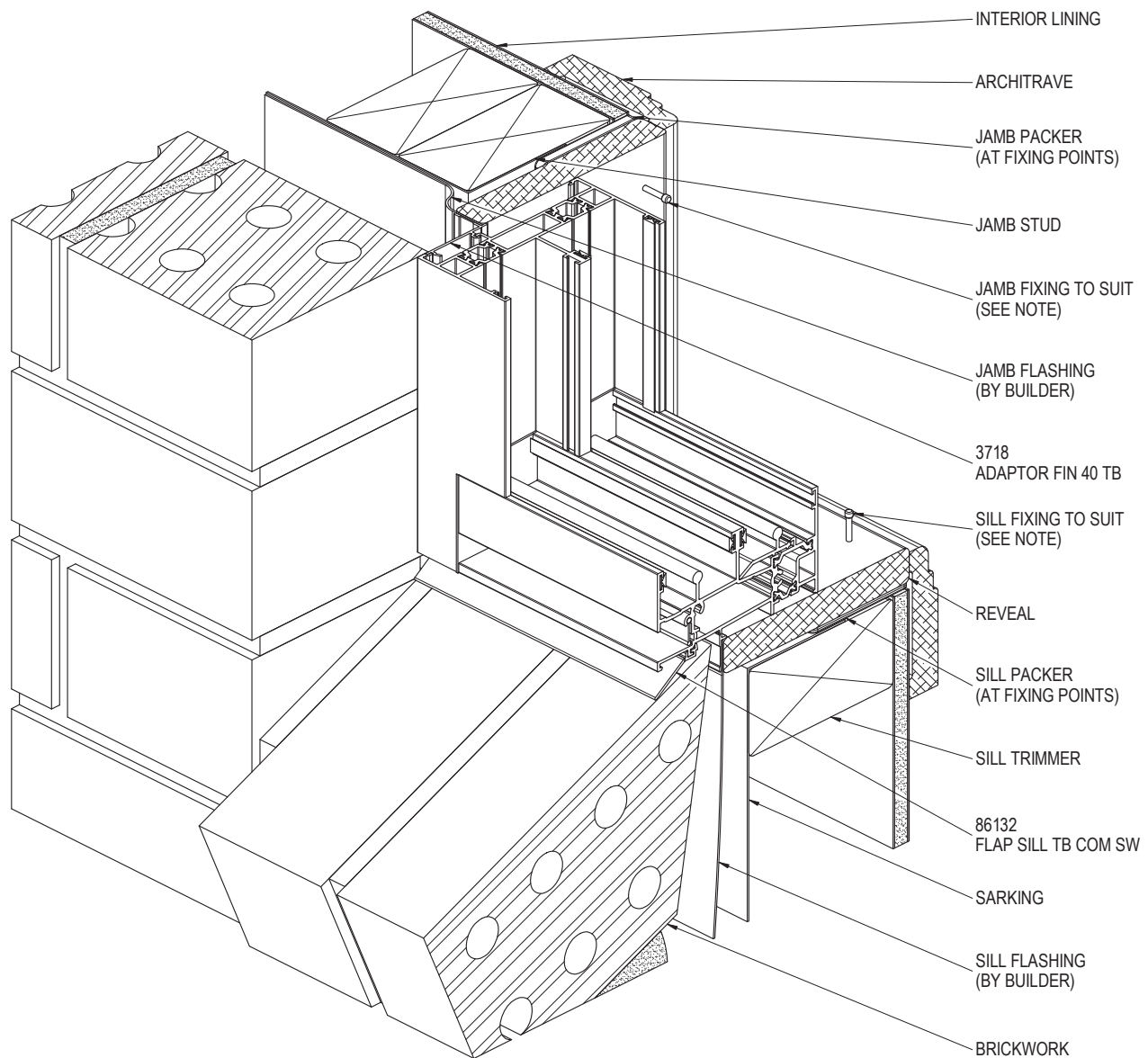
FIXINGS UP TO AND INCLUDING SITE CLASSIFICATION OF N6, C4 (3.0kPa) FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM. FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A ϕ 2.2mm STEEL NAIL MINIMUM.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-01
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

BRICK VENEER CONSTRUCTION - SILL & JAMB DETAIL



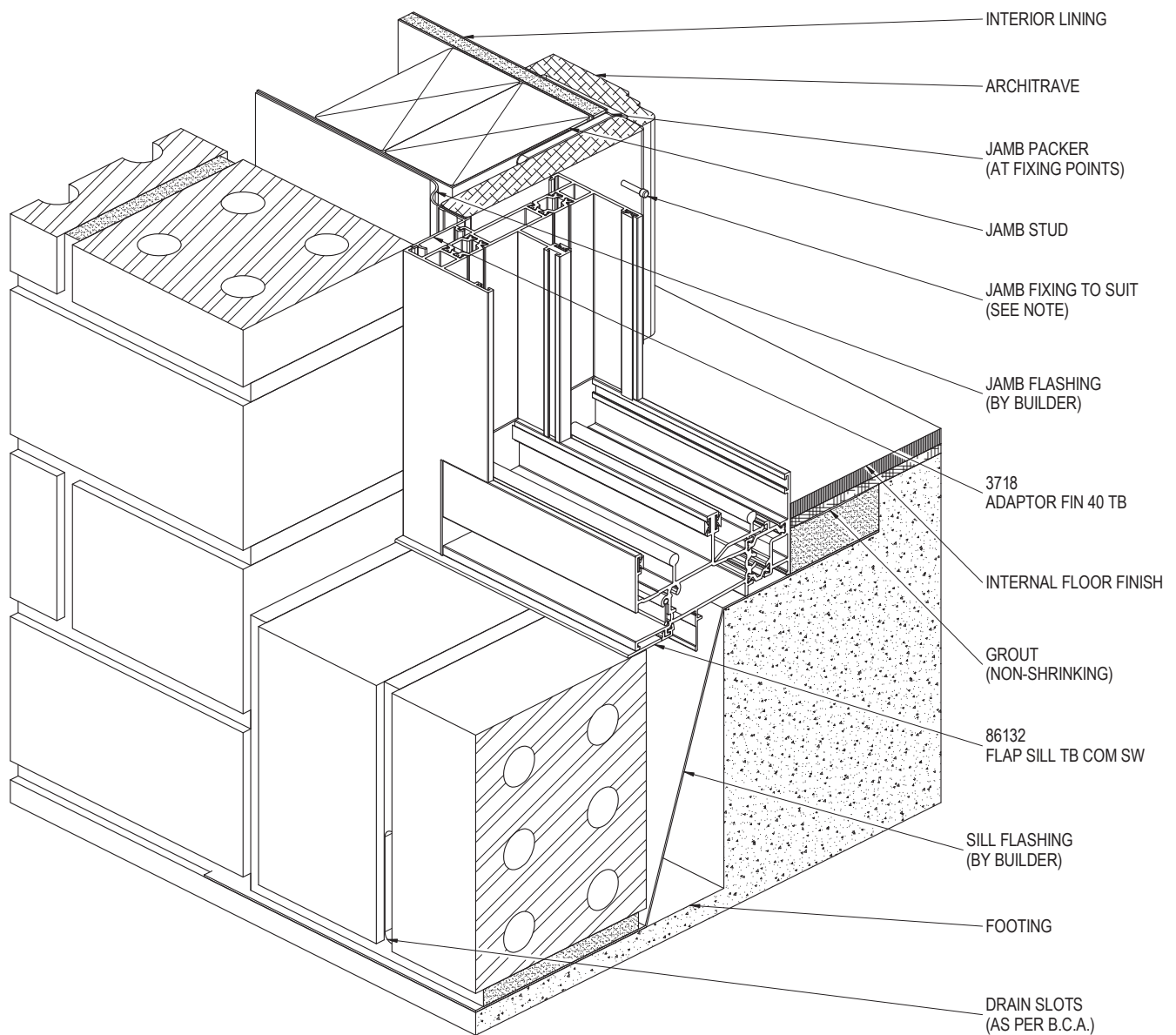
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-02
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

BRICK VENEER CONSTRUCTION - SILL & JAMB DETAIL AT FLOOR LEVEL



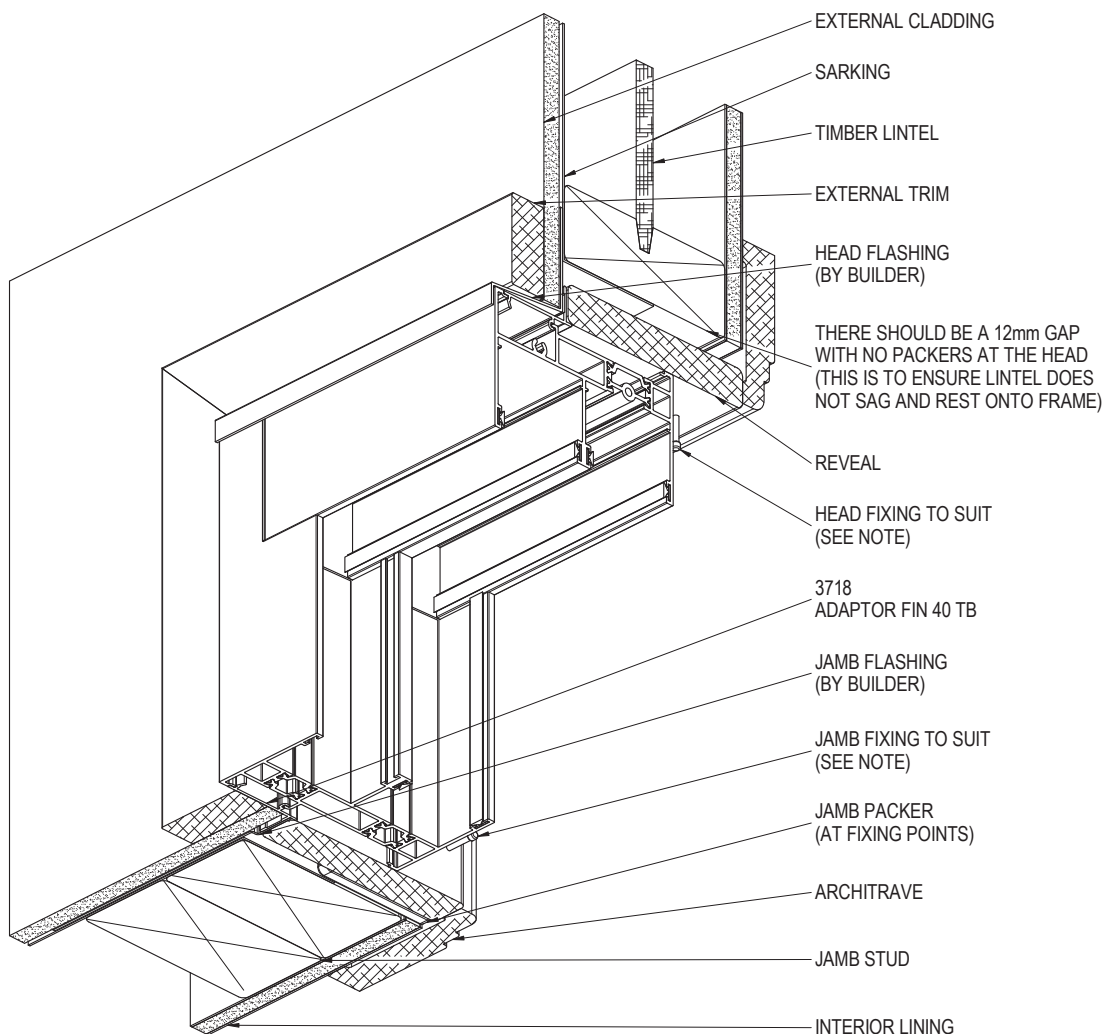
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-03
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

CLADDING CONSTRUCTION - HEAD & JAMB DETAIL



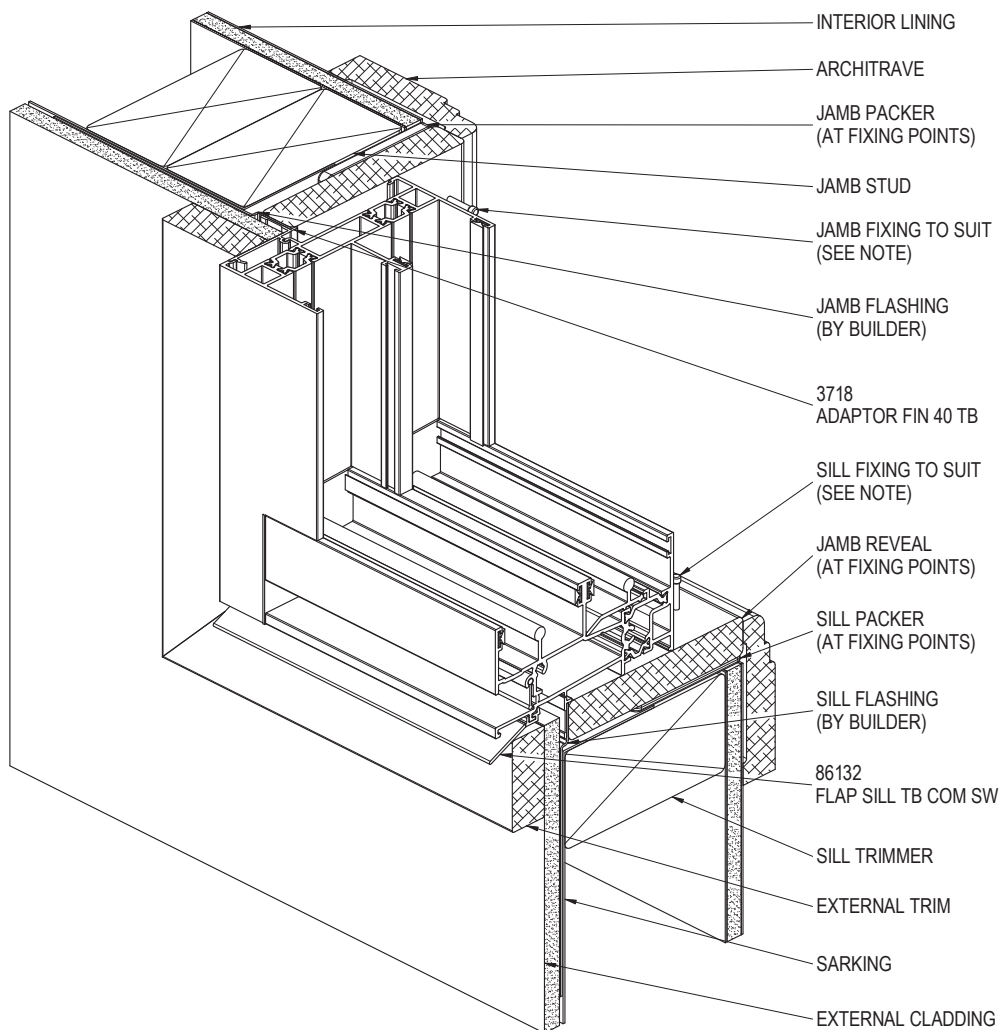
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-04
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

CLADDING CONSTRUCTION - SILL & JAMB DETAIL



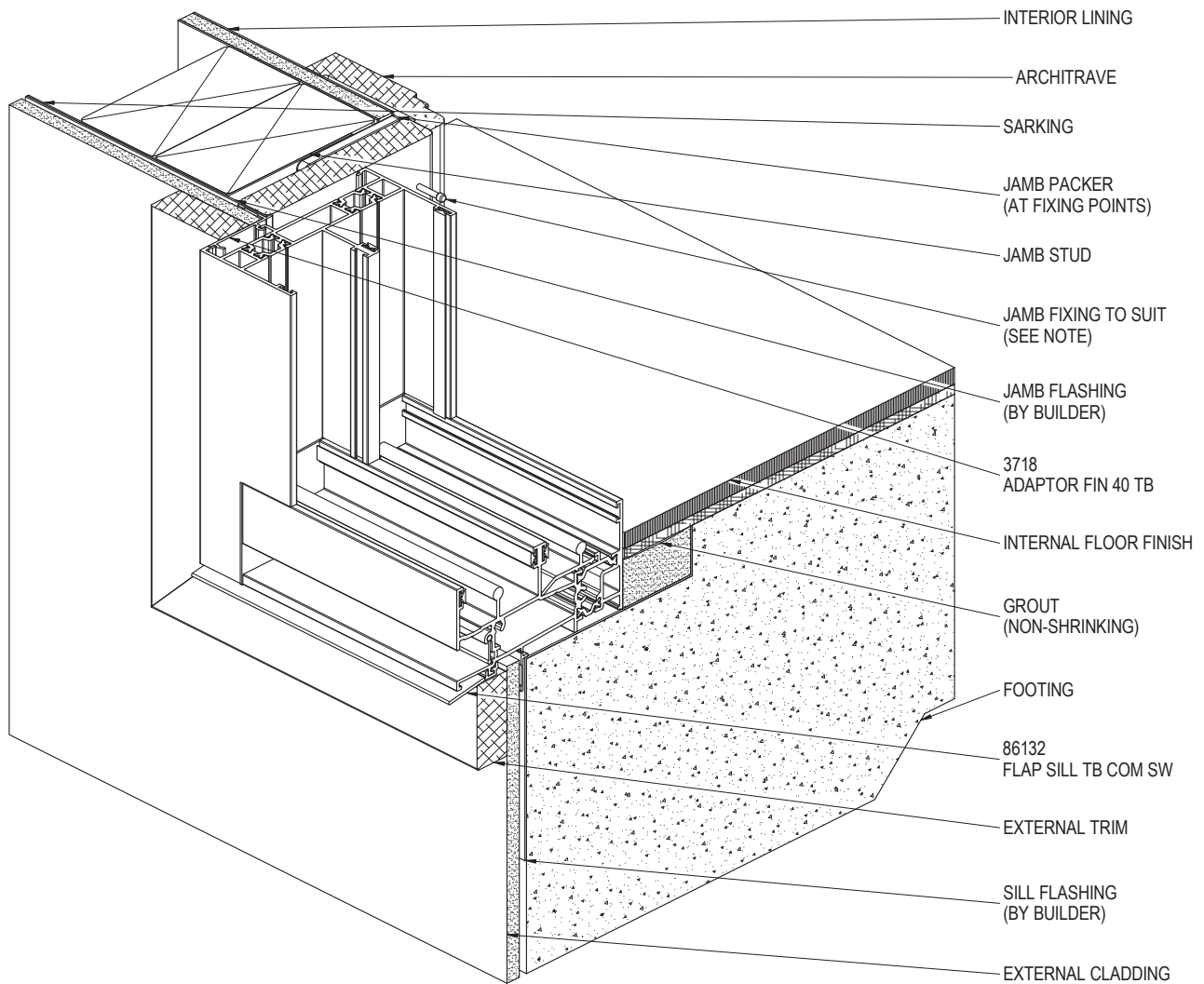
FIXINGS UP TO AND INCLUDING SITE CLASSIFICATION OF N6, C4 (3.0kPa) FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM. FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A ϕ 2.2mm STEEL NAIL MINIMUM.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-05
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

CLADDING CONSTRUCTION - SILL & JAMB DETAIL AT FLOOR LEVEL



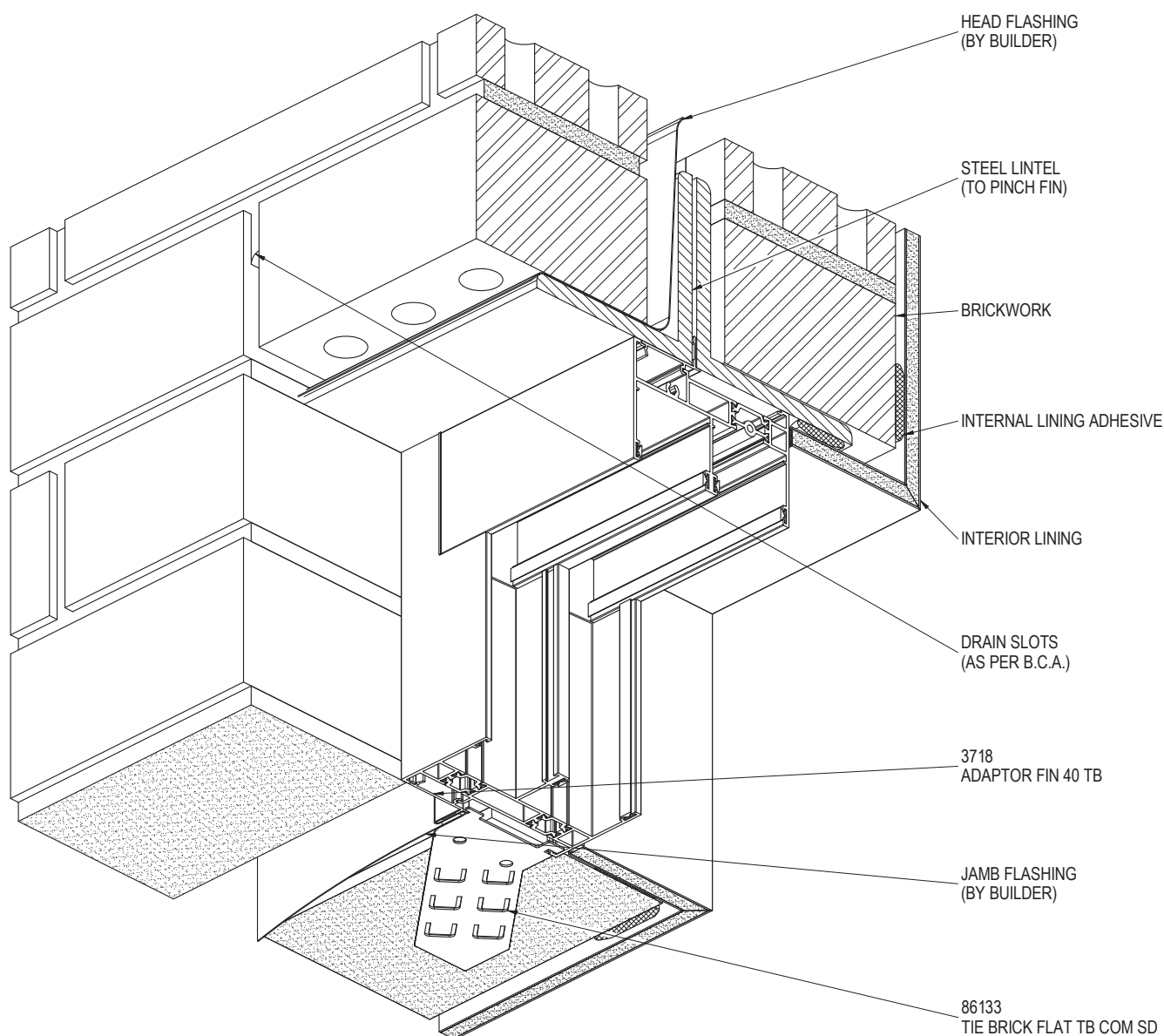
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-06
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

CAVITY BRICK CONSTRUCTION - HEAD & JAMB DETAIL



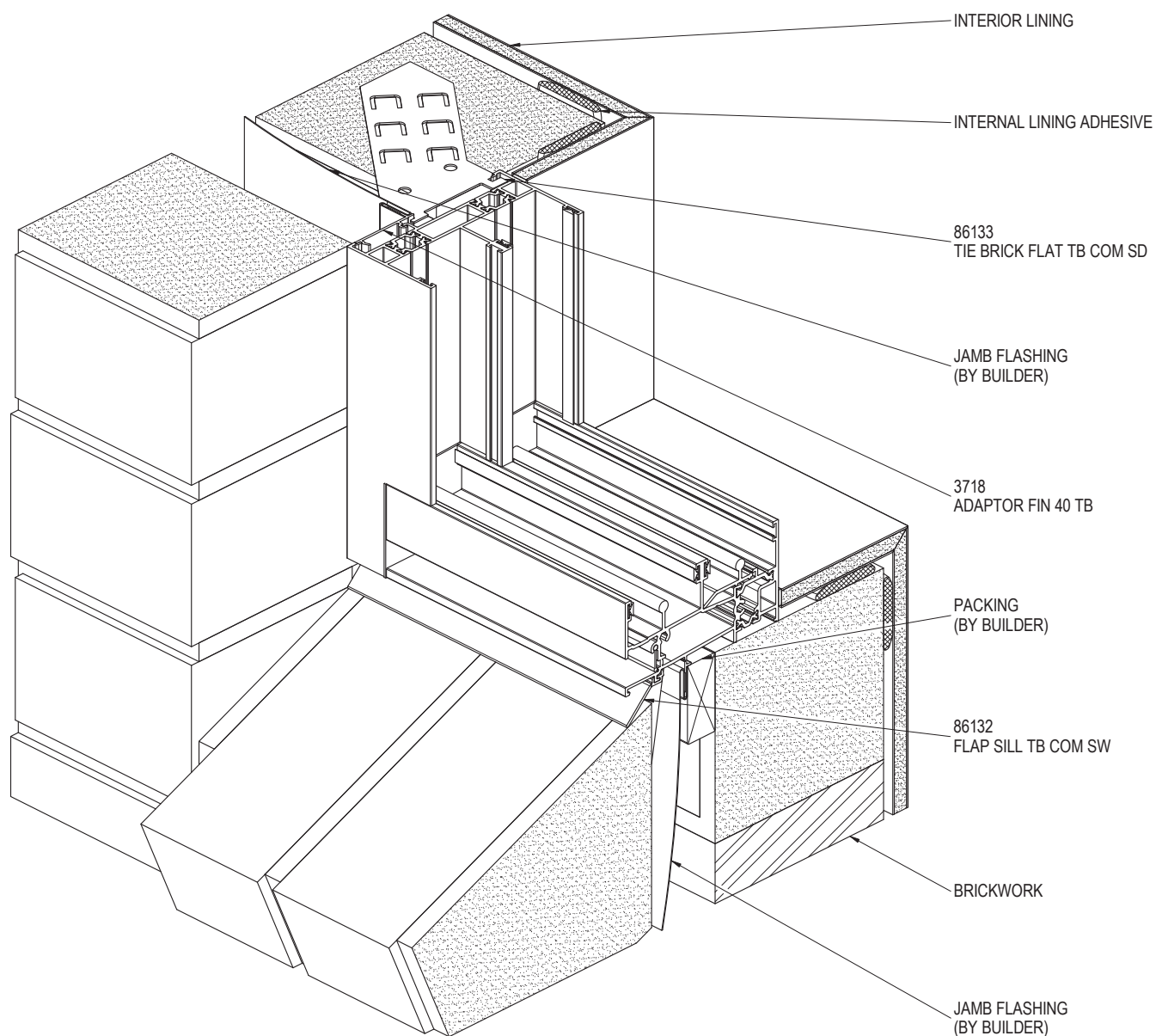
FIXINGS UP TO AND INCLUDING SITE CLASSIFICATION OF N6, C4 (3.0kPa) FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM. FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. BRICK TIES TO BE FITTED AT A MAXIMUM OF EVERY FOURTH COURSE.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-07
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

CAVITY BRICK CONSTRUCTION - SILL & JAMB DETAIL



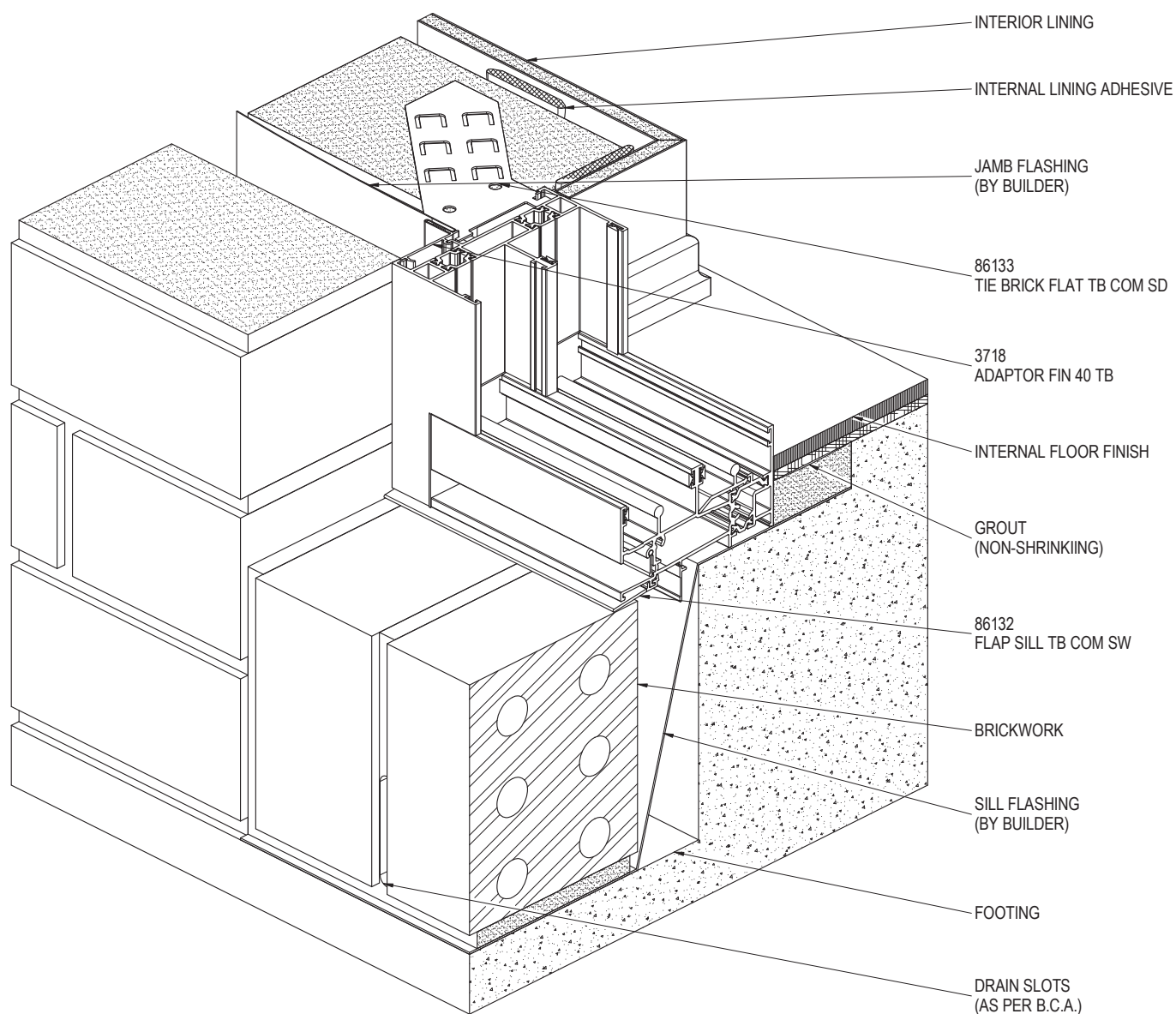
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-08
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

CAVITY BRICK CONSTRUCTION - SILL & JAMB DETAIL AT FLOOR LEVEL



FIXINGS UP TO AND INCLUDING SITE CLASSIFICATION OF N6, C4 (3.0kPa) FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM. FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. BRICK TIES TO BE FITTED AT A MAXIMUM OF EVERY FOURTH COURSE.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-08
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

Diagram illustrating the exploded view of a door frame assembly, showing the components and their installation locations:

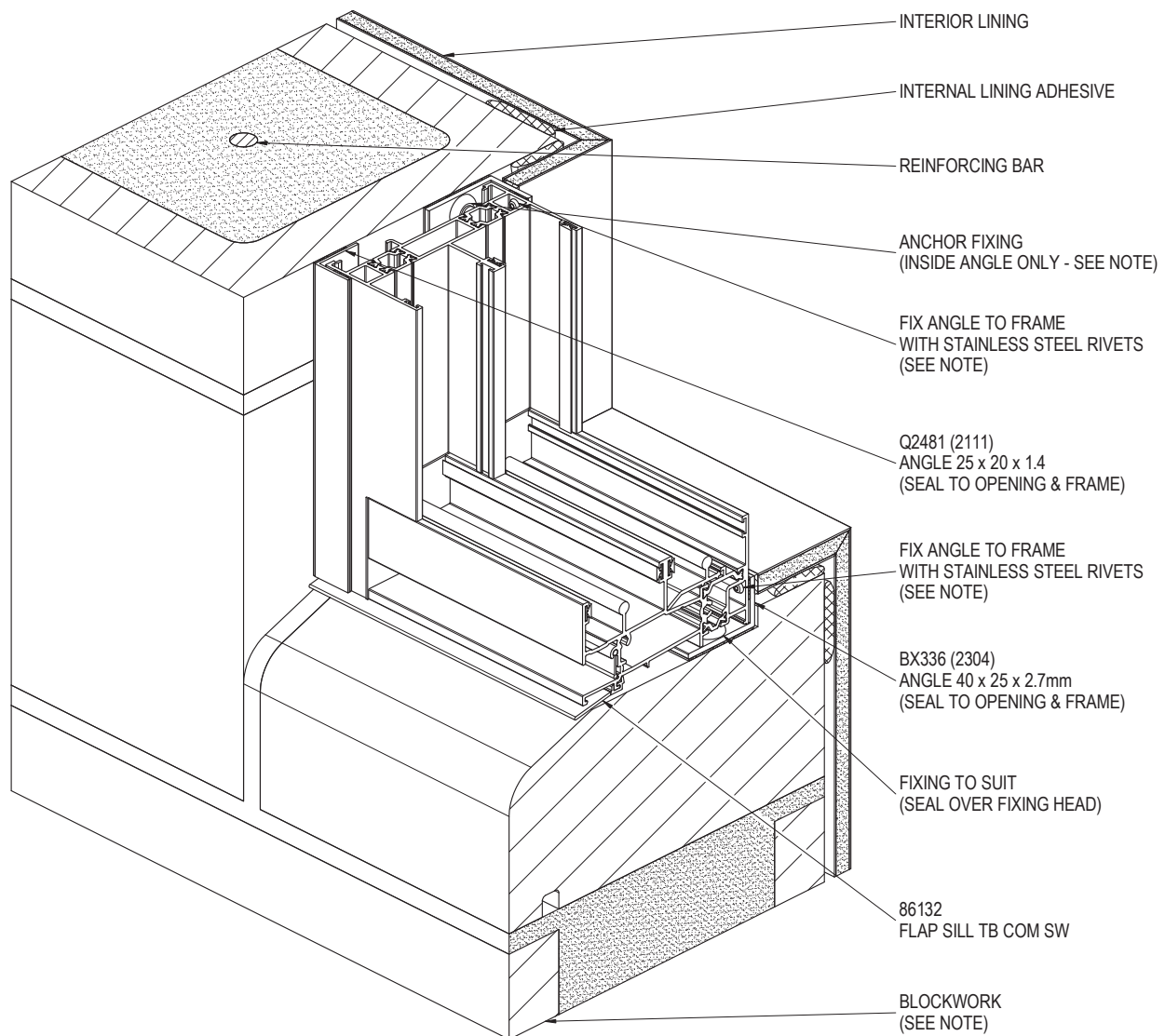
- BLOCKWORK (SEE NOTE)
- REINFORCING BAR
- Q2481 (2111) ANGLE 25 x 20 x 1.4 (SEAL TO OPENING & FRAME)
- ANCHOR FIXING (INSIDE ANGLE ONLY - SEE NOTE)
- FIX ANGLE TO FRAME WITH STAINLESS STEEL RIVETS (SEE NOTE)
- BX336 (2304) ANGLE 40 x 25 x 2.7mm (SEAL TO OPENING & FRAME)
- INTERNAL LINING ADHESIVE
- INTERIOR LINING

FOR SITE CLASSIFICATIONS OF UP TO AND INCLUDING 'N6' OR SIMILAR, FIXINGS ARE TO BE AT 450mm CENTRE MAXIMUM, FOR SITUATIONS IN EXCESS OF THIS THE FIXINGS ARE TO BE AT 300mm CENTRES MAXIMUM. FIXING SIZE TO BE EQUIVALENT TO A ϕ 2.2mm STEEL NAIL MINIMUM.

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3



BLOCKWORK CONSTRUCTION - SILL & JAMB DETAIL



NOTE:
SURFACE OF BLOCKS TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

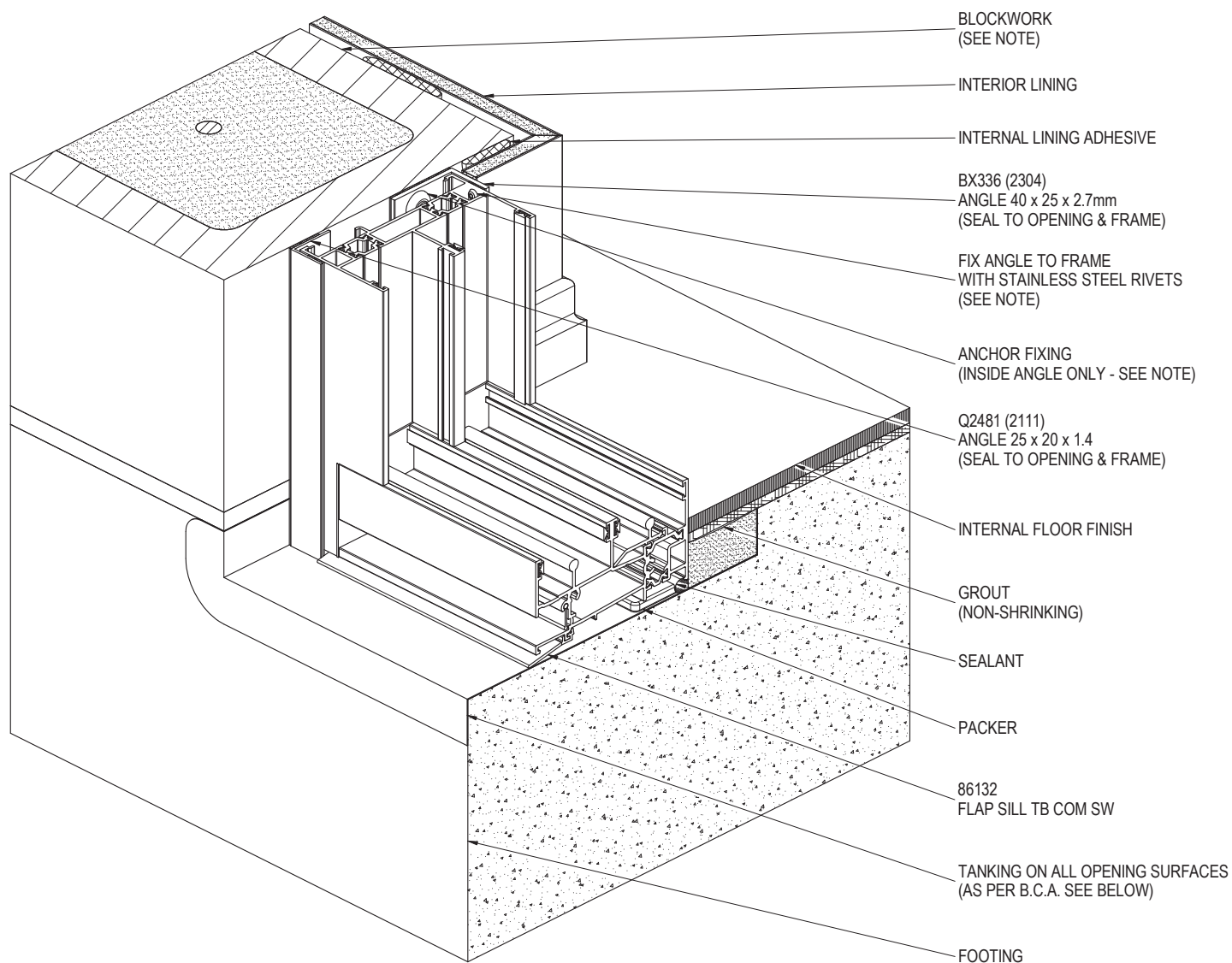
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-11
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

BLOCKWORK CONSTRUCTION - SILL & JAMB DETAIL AT FLOOR LEVEL



NOTE:
SURFACE OF BLOCKS TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

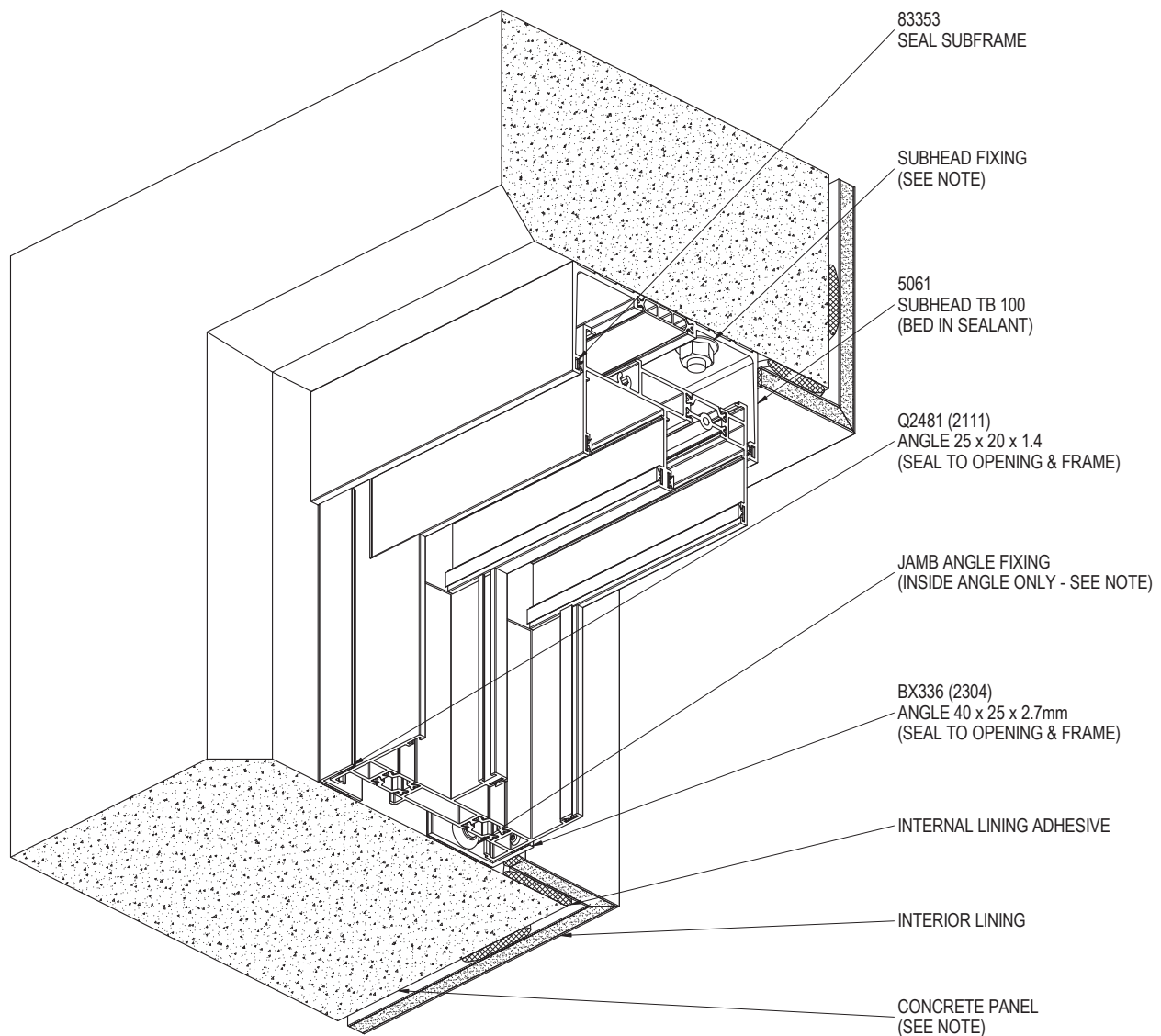
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PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-12
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

SUB-FRAMING CONSTRUCTION - HEAD & JAMB DETAIL



NOTE:
SURFACE OF CONCRETE TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

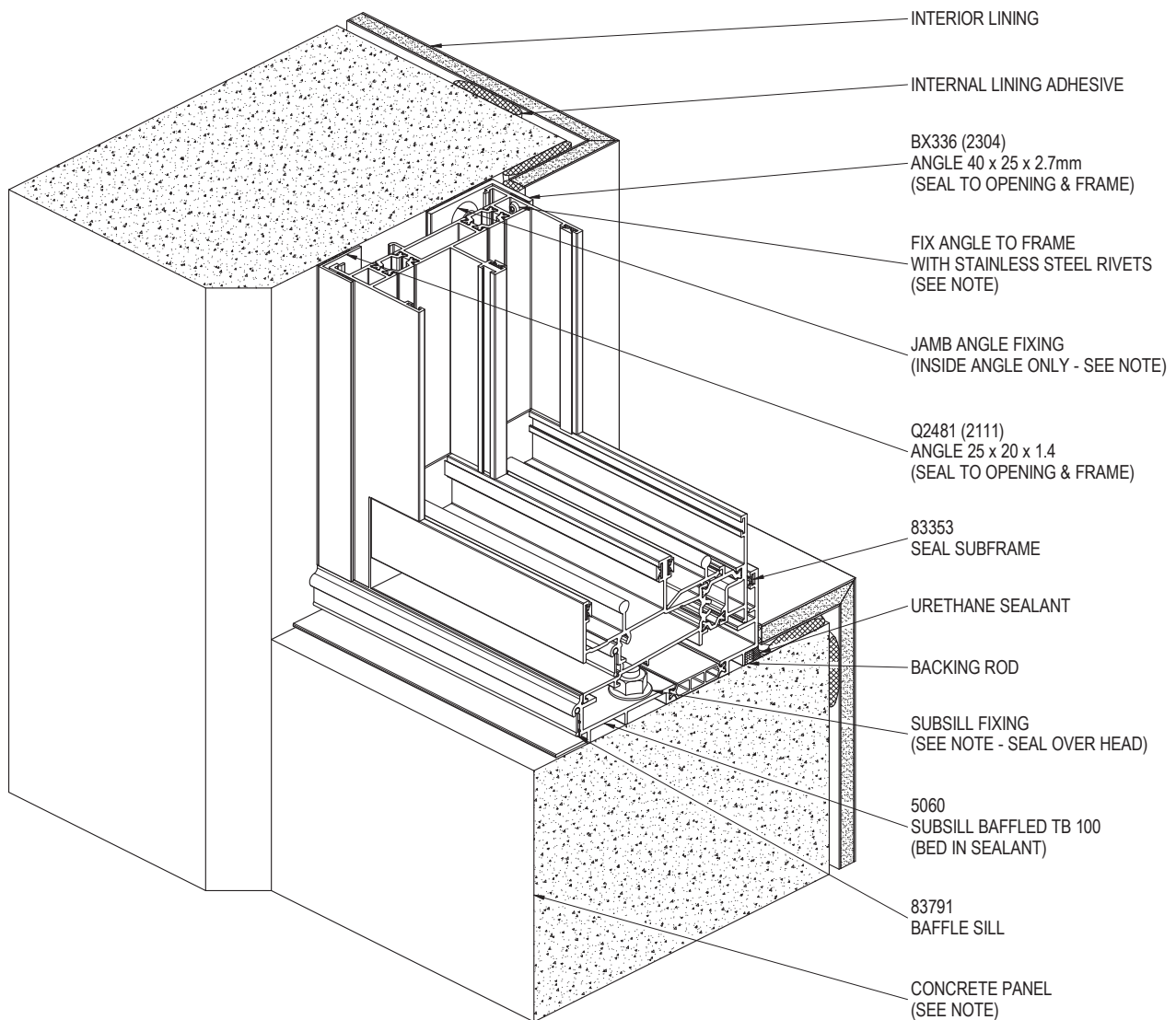
FIXING TYPES & CENTRES TO BE PROJECT SPECIFIC, REFER TO SPECIFICATION AND/OR ENGINEER.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-13
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

SUB-FRAMING CONSTRUCTION - SILL & JAMB DETAIL



NOTE:
SURFACE OF CONCRETE TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

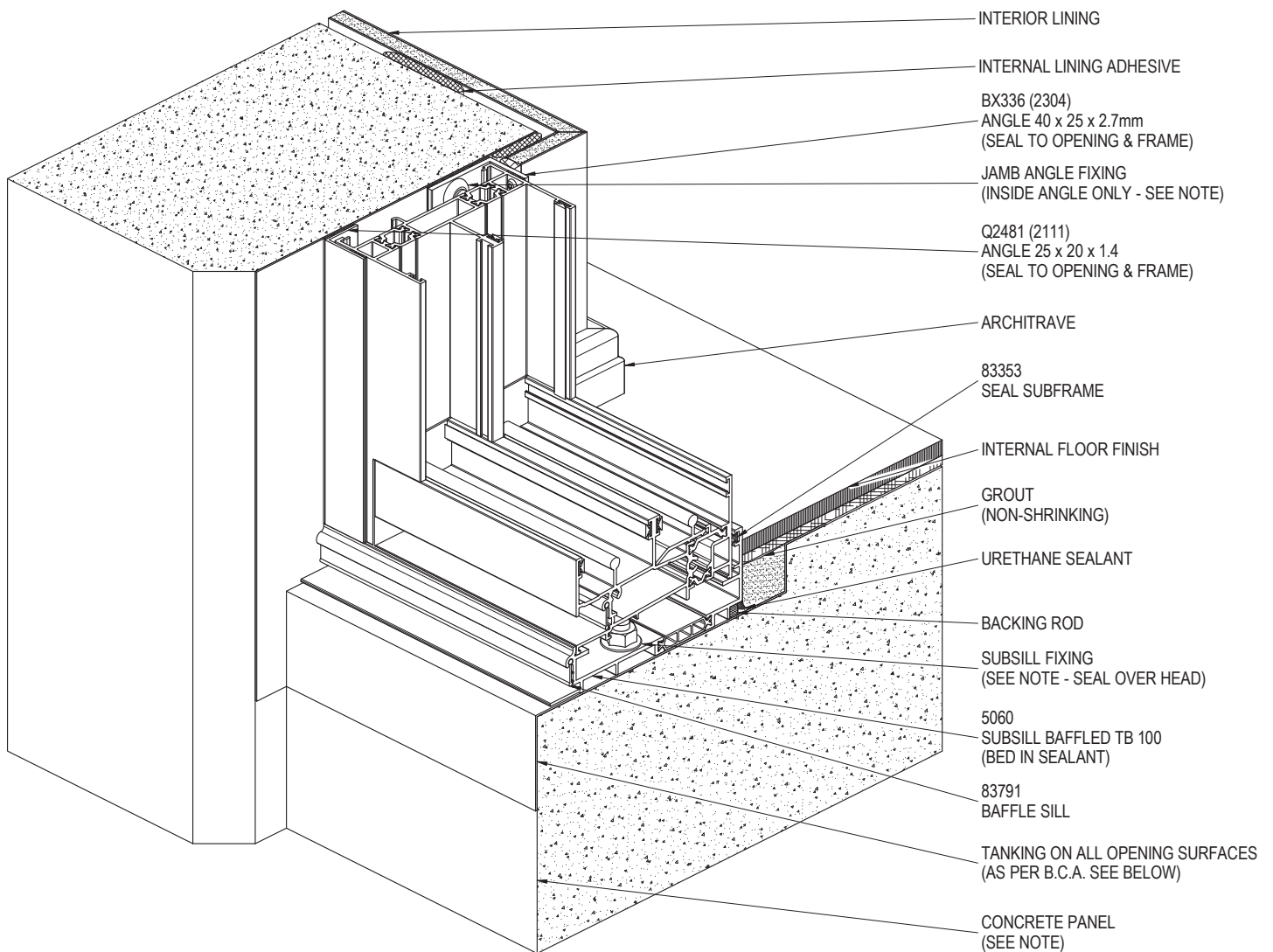
FIXING TYPES & CENTRES TO BE PROJECT SPECIFIC, REFER TO SPECIFICATION AND/OR ENGINEER.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-14
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

SUB-FRAMING CONSTRUCTION - SILL & JAMB DETAIL



NOTE:
SURFACE OF CONCRETE TO WINDOW OPENING MUST BE TANKED WITH A SUITABLE SEALER TO PREVENT INGRESS OF MOISTURE. ENSURE SURFACES TO BE SEALED ARE SOUND, CLEAN, DRY AND FREE FROM ANY CONTAMINANTS BEFORE SEALING.

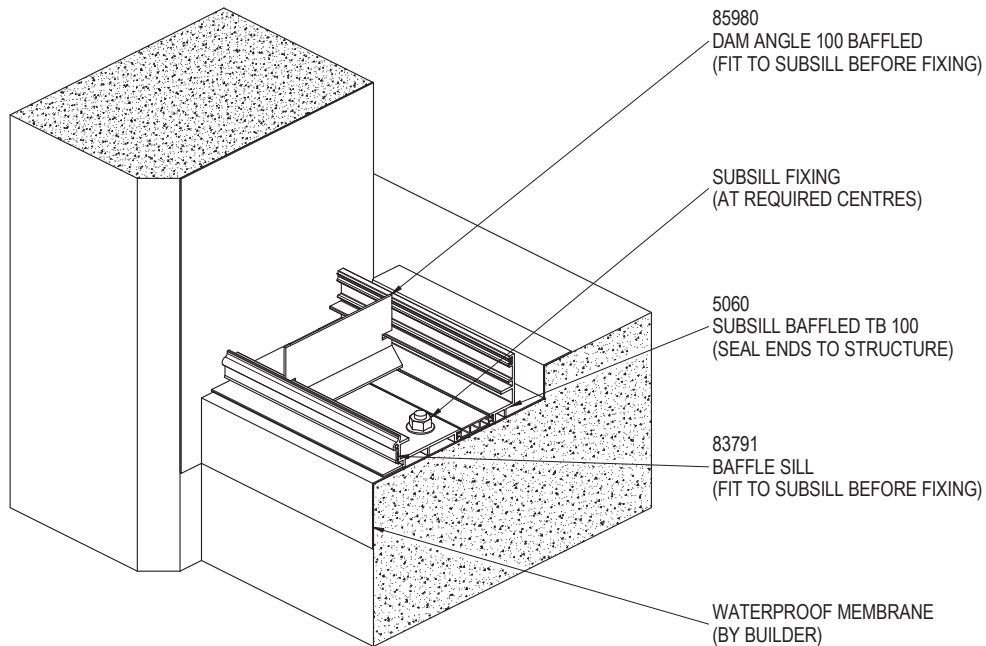
FIXING TYPES & CENTRES TO BE PROJECT SPECIFIC, REFER TO SPECIFICATION AND/OR ENGINEER.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-15
DRAWN: DJH

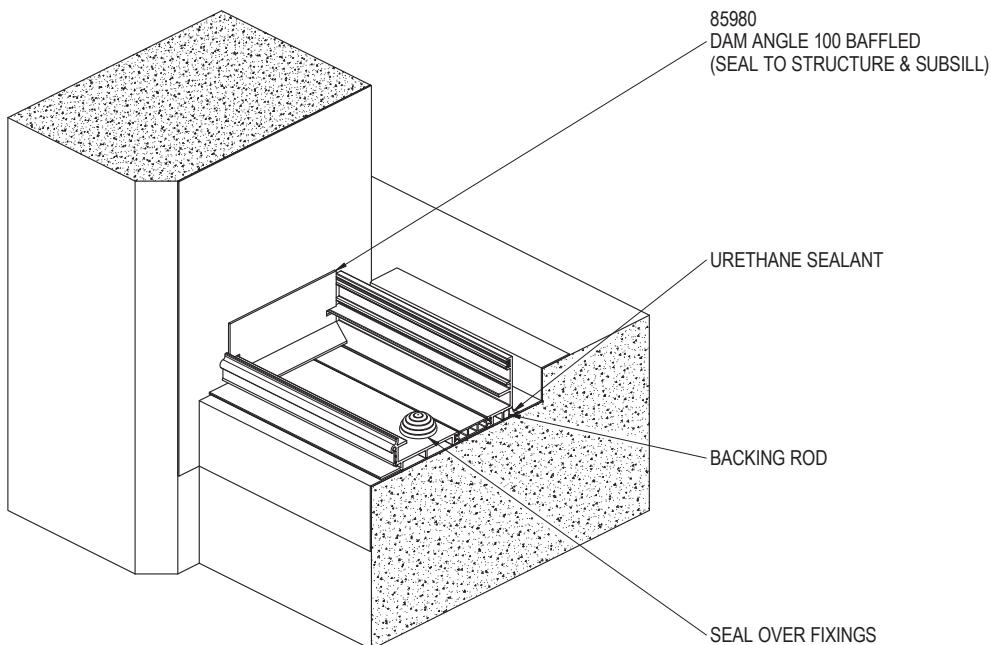
DATE: 11/12/13
ISSUE: A
SCALE: 1 : 3

 **SUNCOAST
WINDOWS**
Quality . Style . Innovation

TYPICAL SUBSILL DAM ANGLE INSTALLATION



1. INSERT 83791 BAFFLE SILL INTO FRONT FLUTE OF 5000 SUBSILL BAFFLED TB 100.
2. LOCATE 5000 SUBSILL BAFFLED TB 100 INTO POSITION IN REBATE.
3. ENSURE SUBSILL IS LEVEL, USE PACKERS TO ADJUST.
4. FIX 5000 SUBSILL BAFFLED TB 100 TO REBATE WITH RATED FIXINGS AT REQUIRED CENTRES.
5. ROTATE 85980 DAM ANGLE 100 BAFFLED INTO PLACE AT BOTH ENDS OF SUBSILL.



1. APPLY SEALANT WHERE 5000 SUBSILL BAFFLED TB 100 ADJOINS STRUCTURE.
2. APPLY SEALANT TO PERIMETRE OF 85980 DAM ANGLE 100 BAFFLED.
3. SEAL OVER HEADS OF ALL FIXINGS.
4. INSERT BACKING ROD UNDER BACK OF 5000 SUBSILL BAFFLED TB 100 (IF REQUIRED)
5. SEAL OVER BACKING ROD & SUBSILL TO REBATE SURFACE.

PRODUCT NO: TBSWD_100_150
DRAWING NO: TB-SIG-SWD-02-16
DRAWN: DJH

DATE: 11/12/13
ISSUE: A
SCALE: 1 : 5